

General hints:

A. Surfacing requirements

This equipment should be installed on an impact absorbing surfacing / loose fill material that accords with EN 1177 and is adequate for a maximum free height of fall of 1.00 m.

B. Foundations

Please see detailed instructions at the end of this document, especially depths of foundations for steel feet.

Special information:

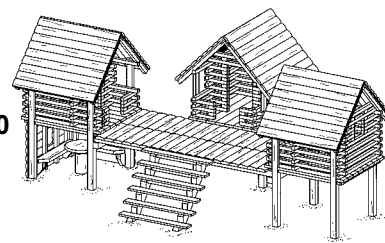
Tested by TÜV Product Service GmbH.

Please do not alter any parts of the equipment or the construction itself since this may affect the safety standards and your guarantee.

We reserve the right to make technical alterations!
For further information please call your local agent.

**House Group A
Order no. 4.10700**

**- resistant wood
Order no. L4.10700**



Data for shipment:

Number of parts: 14

- 3 timber houses, roof panels are attached
- 3 bundle: Stilts for houses
- 1 wall with window
- 1 closed wall
- 2 bridges
- 1 staircase
- 1 table
- 1 bundle: 2 benches
- 1 bag of bolts

Total weight: 1180 kg
Largest single part: 250 kg
1.20 x 1.45 x 1.15 m

En-EN 05.05.2005

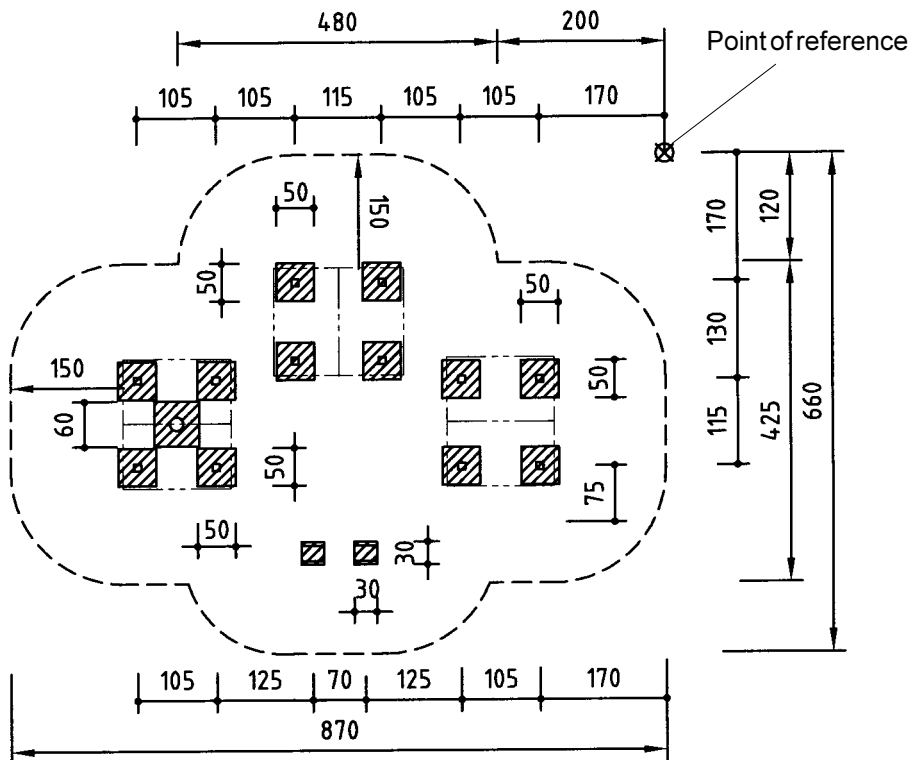
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**Required space including safety distances (EN 1176):
870 x 660 cm**

Ground elevation
Scale 1:100
all dimensions in cm

Foundation blocks
12 pieces 50 x 50 x 50 cm
Excavation depth 70 cm
1 piece 60 x 60 x 40 cm
Excavation depth 60 cm
2 pieces 30 x 30 x 30 cm
Excavation depth 50 cm

Please pay particular attention to the assembly instructions order nos. 4.10300 and 4.10500.



Recommended assembly aids:

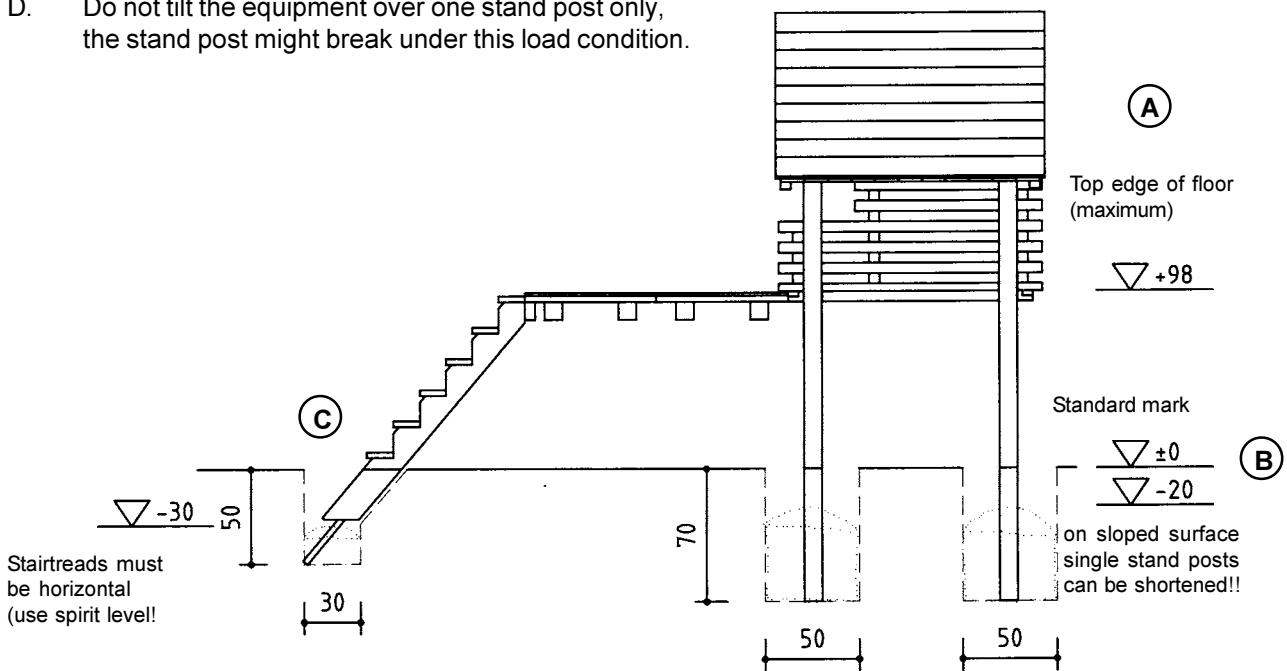
- Set of carpenter's tools
- Set of ratchets
- Set of spanners
- Torx insert T 20, 25, 30, 40, 50
- Rubber mallet

Attention!

During the assembly period (including the setting of the concrete) it is not allowed to play on or put any weight on the equipment in order to secure stability during use after the assembly. Standard concrete requires at least 2 weeks to set.

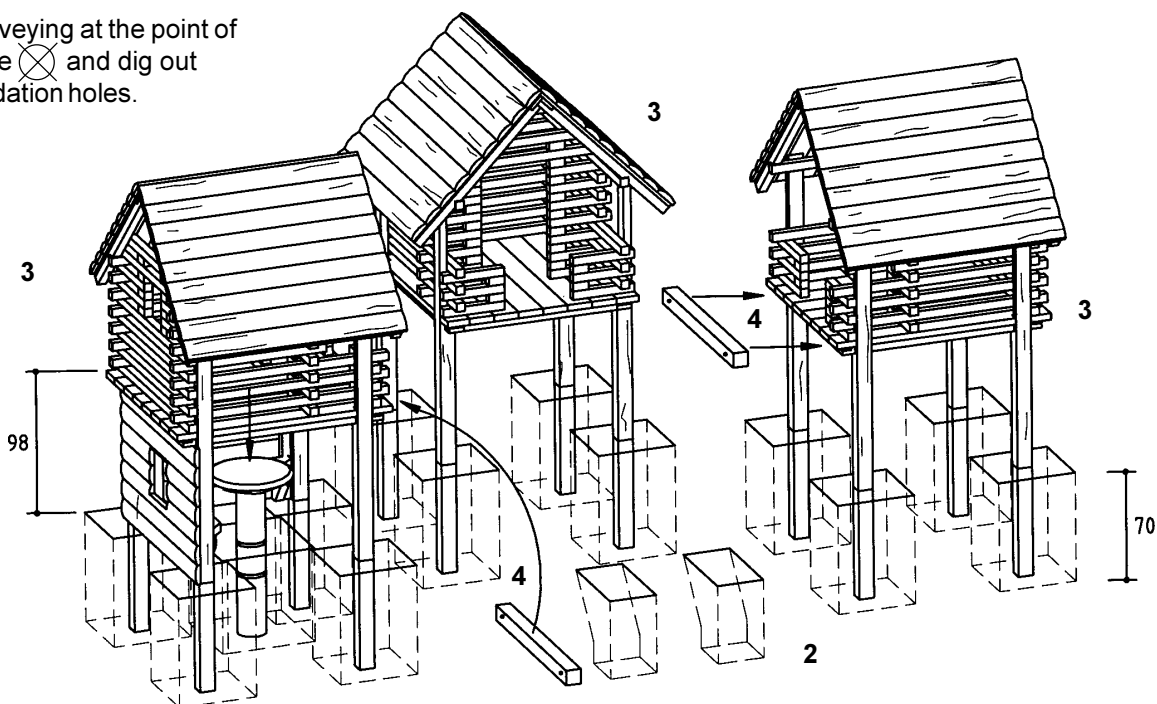
General notes:

- A. The top edge of the floorboards of the house must be no higher than 98 cm above ground level.
- B. The stand posts can be shortened accordingly if the houses are erected on sloped ground.
- C. The stairtreads must be horizontal.
- D. Do not tilt the equipment over one stand post only, the stand post might break under this load condition.

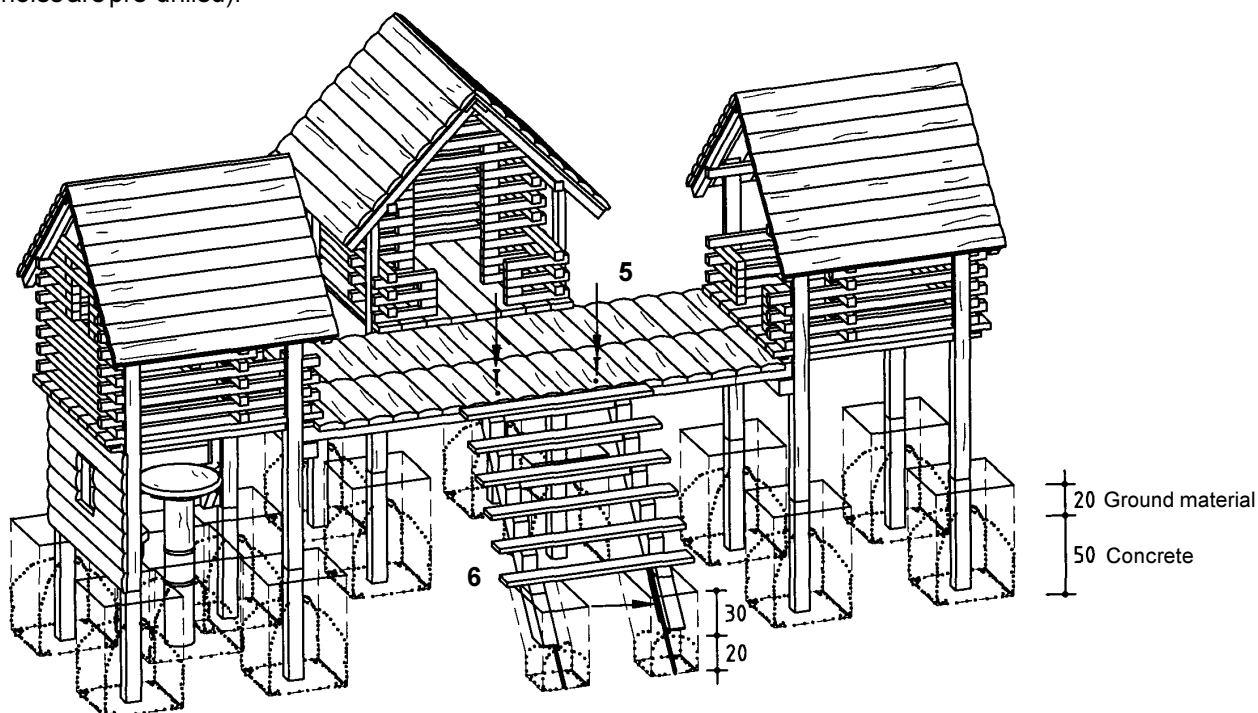


Sequence of assembly operations:

1. Locate the site and take into account the space required, including the safety distances, according to the ground elevation on page 1.
2. Start surveying at the point of reference \otimes and dig out the foundation holes.



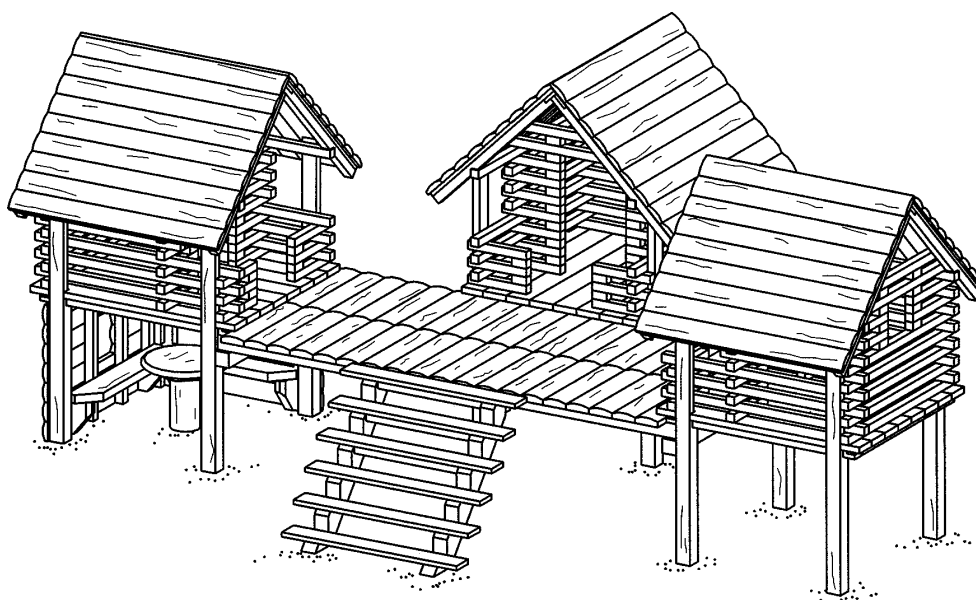
3. Assemble the Timber houses and the Play Unit according to their relevant assembly instructions, place into the foundation holes and align.
4. Screw the support beams for the bridges onto the front stilts of the opposing timber houses (holes are pre-drilled).
5. Insert the bridges and screw on from underneath, pay attention to the marks for the staircase.
6. Attach the stairtread onto the bridge and screw on the anchoring irons.



7. Align the complete equipment. Fill the foundation holes with concrete B 25 (earth damp), largest grain size 16 mm and tamp. Round the edges of the foundations and cover with ground material.

8. Repair minor damages caused during assembly or transportation.

9. Please ensure that all assembly aids, e. g. excess bolts, assembly instructions, distance battens or tape are removed entirely from the play equipment and the playground after work is finished.



Please note that after about 6 weeks all screws and bolts need to be checked and, if necessary, retightened.