

General hints:

A. Surfacing requirements

This equipment should be installed on an impact absorbing surfacing / loose fill material that accords with EN 1177 and is adequate for a maximum free height of fall of 1.00 m.

B. Foundations

Please see detailed instructions at the end of this document.

Special information:

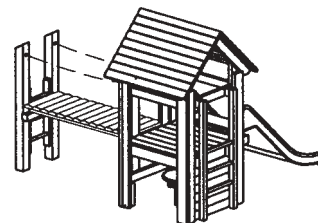
Tested by TÜV Product Service GmbH.

Please do not alter any parts of the equipment or the construction itself since this may affect the safety standards and your guarantee.

We reserve the right to make technical alterations!
For further information please call your local agent.

**Hut Combination 35
Order no. E2.13500**

with furniture



Data for shipment:

Number of parts: 8

Small Platform Hut with Roof, consists of:

- 1 bundle: 4 side parts, 1 floor, 2 walls, 1 bench, 4 foundation timbers, 1 bag of bolts
- 1 bundle: 2 roof parts
- 1 table
- 1 fastening frame for bridge (already attached to hut)

Slide, consists of:

- 1 stainless steel slide, width 1.00 m, h = 1.00 m,
- 1 bag with 1 ground anchor and bolts

Bridge, consists of:

- 1 bridge 2 m
- 1 end frame with chain handrail

**Required space including safety distances
(EN1176):**

655 x 665 cm

For ground elevation and detailed assembly instructions see inside

**Please follow the assembly instructions
of the play equipment listed below**

Order no.	3.14350	Small Platform Hut with Roof and furniture
	3.19200	Stainless Steel Slide w = 1.00 m, h = 1.00 m
	3.66420	Bridge, 2.00m, with chain handrail
	3.66360	Fastening Frame
	E3.66383	End Frame with small ladder

Total weight: 570 kg
Largest single part: 90 kg

Recommended assembly tools:

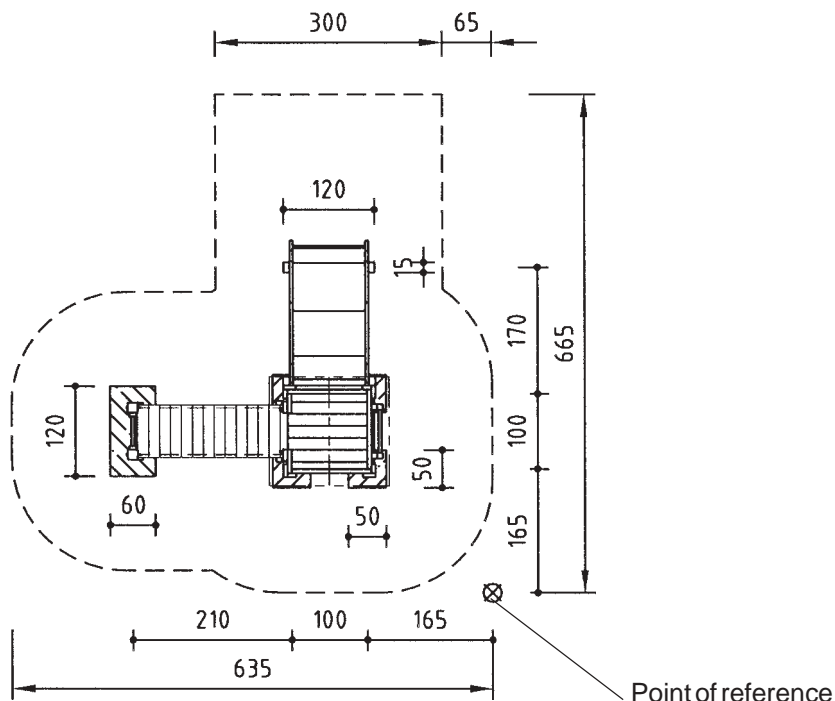
- set of carpenter's tools
- set of ratchets
- rubber mallet
- torx insert T50

Attention!

During the assembly period (including the setting of the concrete) it is not allowed to play on or put any weight on the equipment in order to secure stability during use after the assembly. Standard concrete requires at least 2 weeks to set.

Ground elevation

Scale 1:100
all dimensions in cm



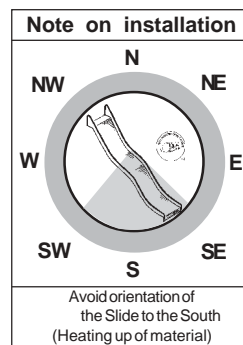
Foundation blocks

Quality of concrete C 25/30


4 pieces 50 x 50 x 40 cm
Excavation depth 60 cm

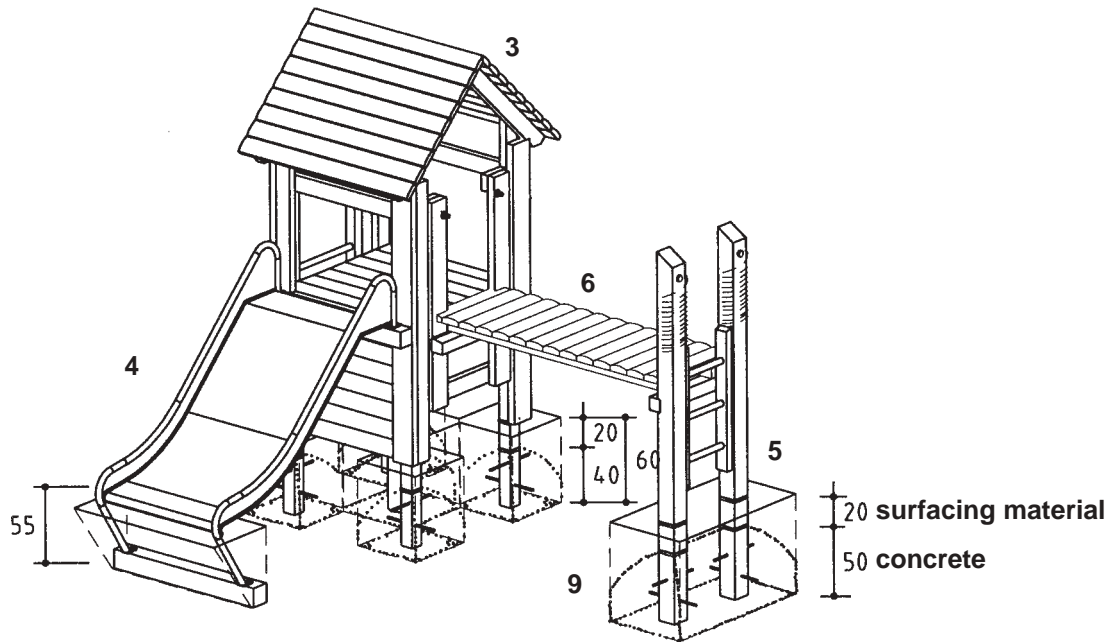
1 piece 120 x 60 x 50 cm
Excavation depth 70 cm

ground anchor for slide
Excavation depth 55 cm



Sequence of assembly operations:

1. Locate the site and take into account the space required, including the safety distances, according to the ground elevation above.
2. Start surveying at the point of reference  and dig out the foundation holes.
3. Erect the platform hut (order no. 3.14350) according to the individual assembly instructions. Pay particular attention to the position of the attached equipment.
4. Install the stainless steel slide (order no. 3.19200) according to the individual assembly instructions.
5. Hammer the foundation irons into the end frame of the bridge and place it into the foundation hole.
6. Screw the ramp onto the platform hut and the end frame.
7. Screw the chain handrail onto the fastening frame on the platform hut and the end frame.



8. Check the following points before you start to concrete:
 - depth of installation according to the marks
 - position and orientation of the elements to each other (measure the diagonal distances)
9. Fill the foundation hole with concrete, tamp and round the edges.
Please take into account the special sheet: Notes on the construction of foundations.
 Let the concrete set.
10. Cover the foundations up to ground level with surfacing material.

11. Repair minor damage caused during assembly or transportation.
12. Please ensure that all assembly aids, e. g. excess bolts, assembly instructions, distance battens or tape are removed entirely from the play equipment and the playground after work is finished.

Please note that after about 6 weeks all screws and bolts need to be checked and, if necessary, retightened.

